

The World's #1 Cloud Business Management Suite

KEY BENEFITS

- Reduced IT costs by 50% or more
- Accelerated financial close by 20%–50%
- Cut quote-to-cash cycles by 50% or more
- Reduced invoicing costs by 25%–75%
- Improved sales productivity up to 20%
- Reduced days sales outstanding (DSO) by 10%–20%

AWARDS

Gartner 2011 ERP Report
World's Most Deployed Cloud ERP Solution
Fastest Growing Top 10 Financial Solution,
North America, UK, Australia



Accounting Today
The 2012 Top New Products



CODiE 2011 Winner
Best Business Software Solution
Best Cloud Infrastructure Software

CUSTOMERS





NetSuite (NYSE: N) is the world's #1 cloud business management suite, providing your company with a single, web-based solution to integrate its core business processes—accounting/enterprise resource planning (ERP), customer relationship management (CRM), professional services automation and ecommerce.

Since 1998, NetSuite has been enabling companies to transform their business performance and processes. Now, over 16,000 organizations and subsidiaries of every size across a broad range of industries trust their businesses to NetSuite. With NetSuite, businesses slash IT costs, streamline order and procurement processes, eliminate onerous spreadsheet-based reporting and improve employee productivity.

Why NetSuite?

Dramatically Reduces IT Costs

NetSuite's cloud delivery enables businesses to run their core business applications without having to maintain costly on-premise IT infrastructure and resources. The result is savings of 50% or more, according to Hurwitz & Associates, as well as automated upgrades, security and data management.

Single System Drives Productivity

With NetSuite, you can eliminate the costly hairball of multiple business applications and run a single system for accounting/ERP, CRM, ecommerce and more to automate processes, improve visibility and drive productivity. NetSuite's completely integrated order management and procurement processes eliminate manual entry, accelerate cycle times by 25% to 75%, reduce errors and free up resources.

Real-Time Visibility for Everyone

Built-in business intelligence provides a clear view into finance, sales and service performance through role-based dashboards and real-time reports. A 360-degree view of the customer ensures unified customer information throughout marketing, sales and service, improving collaboration and eliminating duplicate, out-of-date customer information.

Run Your Business from Anywhere

NetSuite's web-based solutions enable your employees to access critical business information from anywhere on the globe. With support for popular mobile devices, NetSuite users get access to their business application from the palm of their hand.

Easy to Customize and Adapt

NetSuite's SuiteCloud platform supports proven application customization to adapt NetSuite to your needs—whether specific workflows, integration or tailored logic. Even better, no matter how you customize, you'll always be running the latest version.

Enterprise-Class Security, Availability and Data Management

With certifications such as SSAE 16 Type II and ISAE 3402 Type II, PCI DSS and EU-US Safe Harbor, NetSuite delivers the utmost compliance and security confidence. And with multiple data centers, automated data backups and a stringent Service Level Commitment, NetSuite provides infrastructure that is more robust than typical on-premise deployments.

Find out more: engage@exploreconsulting.com 425.462.0100



Pitney Bowes Address Validation for NetSuite

Validate and correct addresses for over 240 countries to grow your customer relationships

Accurate and reliable customer data is key to successfully growing customer relationships—and that means you need accurate, properly formatted addresses. Pitney Bowes Address Validation for NetSuite provides the data quality tools you need to create and maintain accurate, rich customer information. With this solution, you can clean, match and consolidate customer data to leverage the most up-to-date, complete view of your customers across your organization.

You can relax knowing that your international addressing solution fully complies with the applicable postal authority guideline and Universal Postal Union standards and produces CASS, SERP, SNA, AMAS and SendRight certified output when your needs require it. The Pitney Bowes Address Validation solution automatically corrects, completes and formats address data in real time for more than 240 countries.

Whether you need to ensure accurate and consistent address data globally or to earn the greatest postal discounts while assuring that your valuable communications reach the intended recipients, Pitney Bowes Address Validation can help.

Increase Accuracy, Meet Standards and Save Time and Money

Pitney Bowes Address Validation ensures accurate capture of customer addresses at the point of data entry. By preventing bad addresses from becoming part of your database, you can improve customer satisfaction and your profitability, month after month.

Capabilities

- **Validate address:** Standardizes addresses using the appropriate postal data
- **Get city and state/province:** Returns the city and state/province for a given postal code
- **Get postal codes:** Returns the postal codes for a given city
- **Get candidate addresses:** Returns a list of possible matches for a given address

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